

EVEREST EMBROIDERY CORPORATION

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Instruction on Iron-On (Heat Seal)

Exam the fabric:

Cotton and denim are the best for iron-on patches.

Do NOT apply on rayon, nylon, triacetate or waterproof fabric, leather, woolen (or knitted apparel), silk, GORE-TEX, down coats and rain jackets.

Be very careful with polyester as not all cloth with polyester are suitable for iron patches. Base layers, and swimsuits are not suitable, but T-shirts, Polo shirts are fine.

If you are worried, you can still sew the patches.

Using an iron:

1. Pre-heat the iron to "cotton" or 150 °C (302 °F) for 5 minutes. **Do NOT use steam.**
2. Put the patch on the garment's surface with the embroidery face up.
3. Cover the patch with a piece of thin cotton, which color is not easy to fade because of heat. Press the iron firmly for 15-20 seconds. **Do NOT move back and forth.**
4. Wait to cool thoroughly and check if it is secure. If not, add the iron time.
5. Flip the garment and repeat steps 3 and 4
6. Suggest sewing around the edges to strengthen the patch.

Using a heat seal machine:

150 °C (302 °F) for 20 seconds OR 170° C (338°F) for 15 seconds with medium pressure. Same above steps 4 to 6.

Washing:

Before washing, please flip the garment (let the patch be inside the cloth). This will protect the patch from falling and discoloring.